

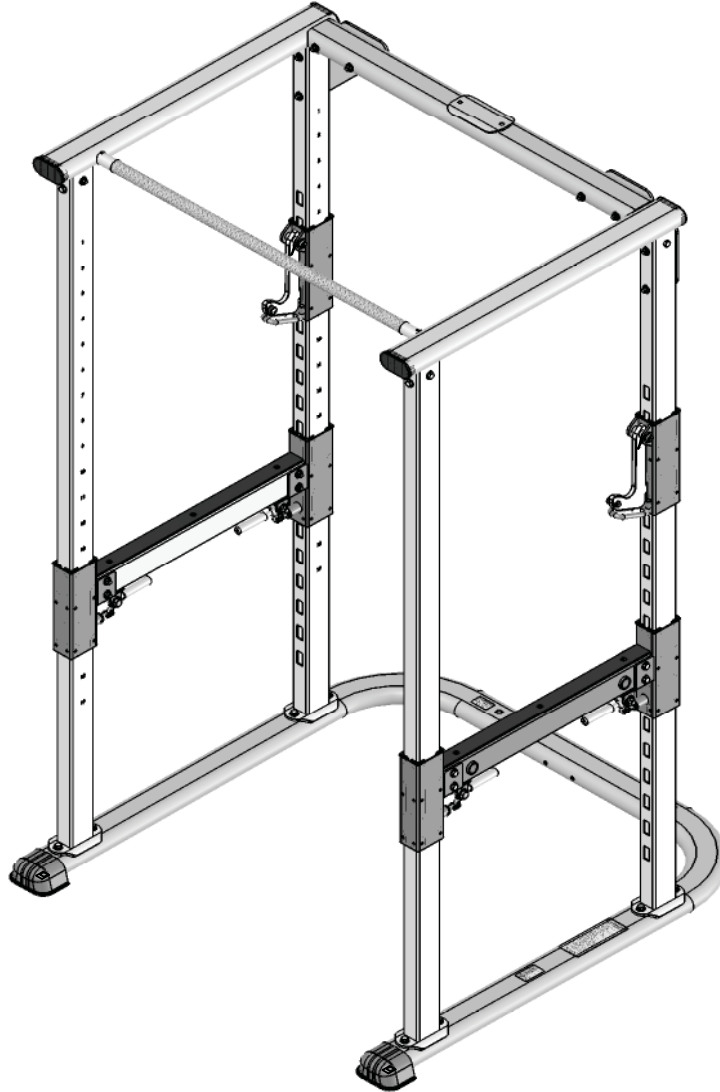


# TUFFSTUFF FITNESS INTERNATIONAL

## OWNER'S MANUAL

### Maintenance & Assembly Instructions

**IMPORTANT:** KEEP THIS MANUAL FOR FUTURE REFERENCE



## NOTICE

### It is the Purchaser's/Owner's obligation:

1. To disclose and post all Rules & Regulations, Danger, Warning and Caution labels affixed on the machine to their customers/users.
2. Equipment to be installed by TFI Authorized Dealer or a service company approved by TFI.
3. Provide trained personnel, supervision and correct usage of the equipment.
4. Provide scheduled inspection, maintenance & repairs and must be performed by TFI Authorized Dealer or a service company approved by TFI.
5. Must use only genuine TFI replacement parts.
6. **▲ WARNING** Machine must be anchored to a solid and level surface.

## CPR-265

### Power Cage

CPR-265\_Rev0  
Revision Date 6-16-2014

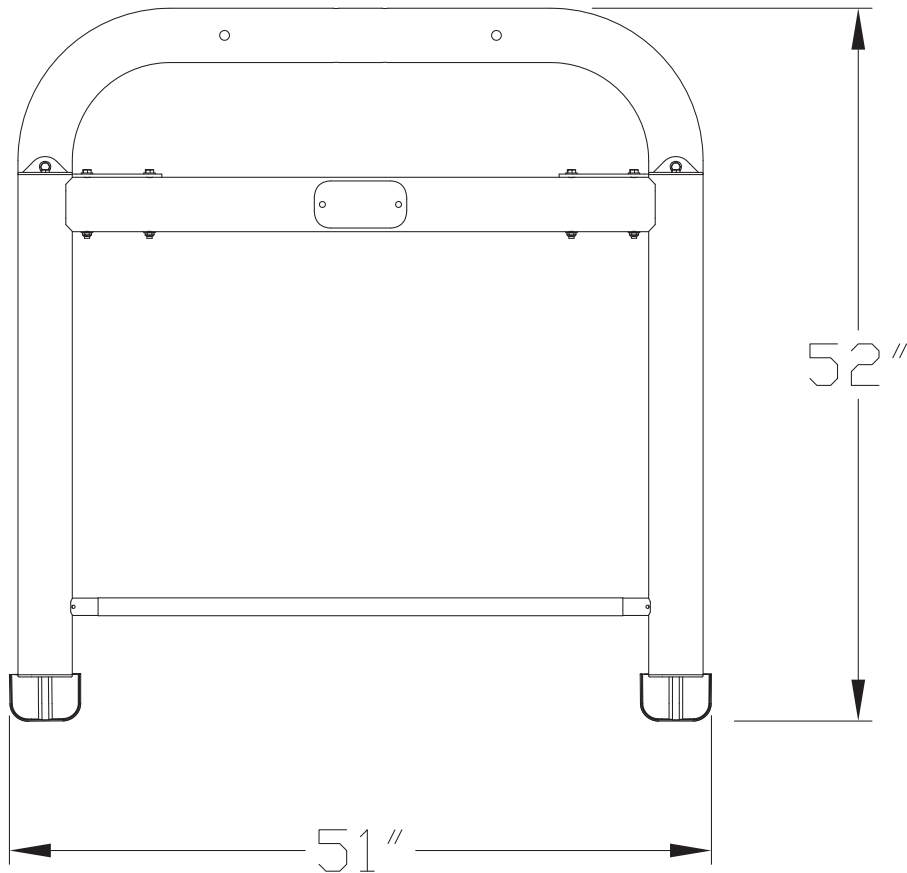
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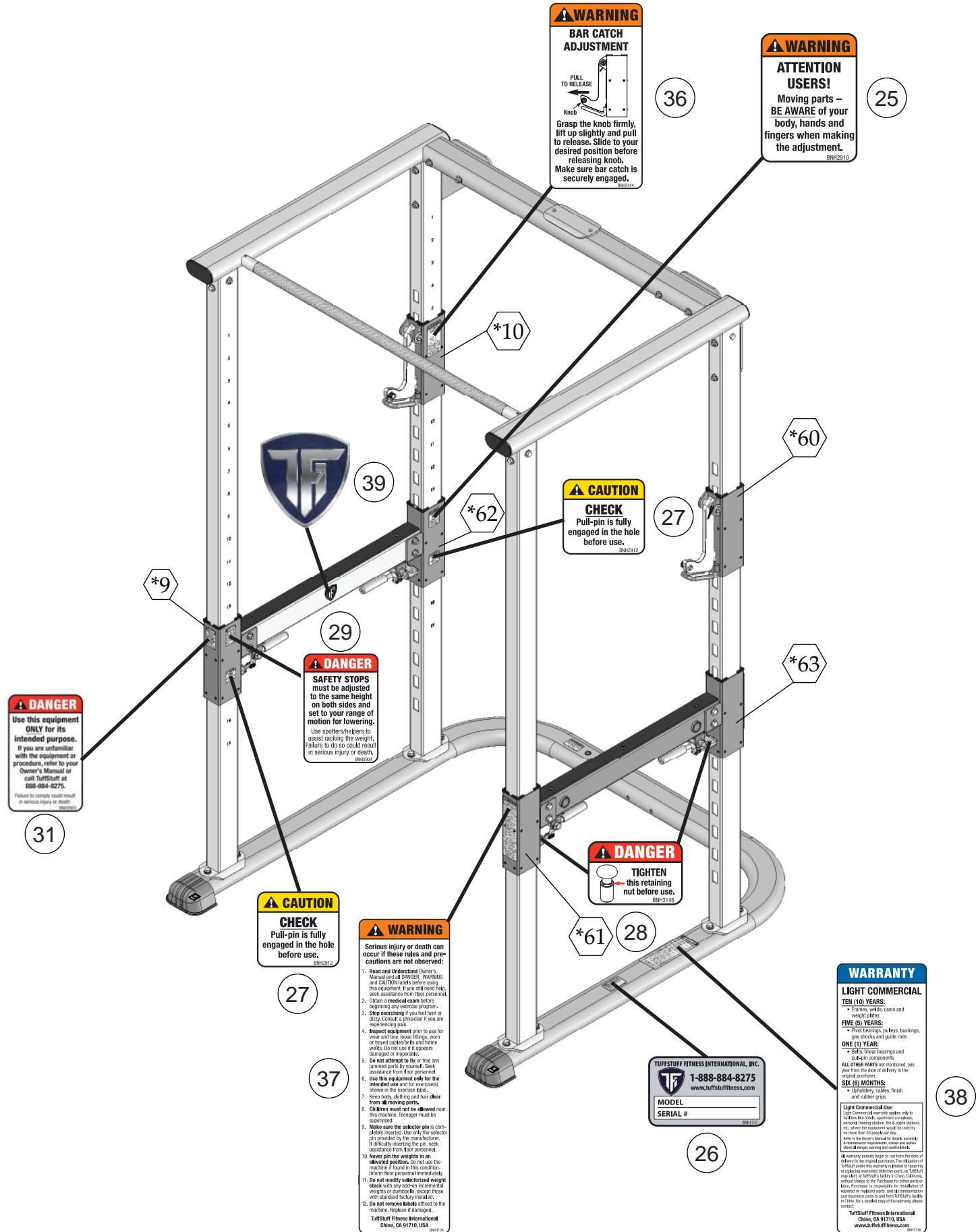
TuffStuff Fitness International Inc. continually engages in research related to product improvements. Please take the time to carefully read through this owner's manual thoroughly. Instructions contained in this owner's manual are not intended to cover all details or variations possible with equipment, or to cover every contingency that may be met in conjunction with assembly, installation, operation, maintenance or troubleshooting of the equipment. Even though we have prepared this owner's manual with extreme care, neither the manufacturer nor the author can accept responsibility for any errors in, or omission from, the information given. Should additional information be required, or should situations arise that are not covered by this owner's manual, the matter should be directed to Customer Service at TuffStuff Fitness International Inc. in Chino, California.

# Overhead Specifications



**L 52" X W 51" X H 84"**  
**PRODUCT WEIGHT - 218 lbs**  
**MAX-LOAD WEIGHT LIMIT - 600 lbs WEIGHT LOAD**

# Carefully read ALL Danger, Warning & Caution labels posted on the machine



**DANGER**  
Use this equipment ONLY for its intended purpose. If you are unfamiliar with the equipment or procedure, refer to your Owner's Manual or call TuffStuff at 888-884-8275. Failure to comply could result in serious injury or death.

**DANGER**  
SAFETY STOPS must be adjusted to the same height on both sides and set to your range of motion for lowering. Use spotters/helpers to assist racking the weight. Failure to do so could result in serious injury or death.

**WARNING**  
BAR CATCH ADJUSTMENT  
Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged.

**ATTENTION USERS!**  
Moving parts – BE AWARE of your body, hands and fingers when making the adjustment.

**CAUTION**  
CHECK Pull-pin is fully engaged in the hole before use.

**DANGER**  
TIGHTEN this retaining nut before use.

**WARNING**  
Serious injury or death can occur if these rules and precautions are not observed:

1. Read and Understand Owner's Manual and all DANGER, WARNING and CAUTION labels before using this equipment. If you still need help, seek assistance from floor personnel.
2. Obtain a medical exam before beginning any exercise program.
3. Stop exercising if you feel hard or dizzy. Consult a physician if you are experiencing pain.
4. Inspect equipment prior to use for wear and tear. Loose fittings, worn or frayed cables/belts and frame welds. Do not use if it appears damaged or inoperable.
5. Do not attempt to fix or use any jammed parts by yourself. Seek assistance from floor personnel.
6. Use this equipment only for the intended use and for exercises shown in the exercise label.
7. Keep body, clothing and hair clear from all moving parts.
8. Children must not be allowed near this machine. Teenage must be supervised.
9. Make sure the selector pin is completely inserted. Use only the selector pin provided by the manufacturer. If difficulty inserting the pin, seek assistance from floor personnel.
10. Never pin the weights in an elevated position. Do not use the machine if found in this condition. Inform floor personnel immediately.
11. Do not modify selected weight stack with any additional incremental weights or dumbbells, except those with standard factory installed.
12. Do not remove labels affixed to the machine. Replace if damaged.

TuffStuff Fitness International  
Chino, CA 91710, USA

**WARRANTY**  
LIGHT COMMERCIAL  
TEN (10) YEARS:  
• Frame, welds, cables and weight plates.  
FIVE (5) YEARS:  
• Pin, bearings, pulleys, bushings, gas shocks and guide rods.  
ONE (1) YEAR:  
• Cables, floor bearings and pull-pin components.  
ALL OTHER PARTS not mentioned, one year from the date of delivery to the original purchaser.  
SEE (6) MONTHS:  
• Lubricatory, cables, finish and rubber grips.  
Light Commercial Use:  
Light Commercial warranty applies only to facilities that track, account conditions, personnel, proper use, and proper operation. This warranty is void if used by more than 30 people per day.  
Note: This warranty does not include assembly & maintenance requirements, misuse or improper use of the machine, or any other factors.  
Warranty periods begin to run from the date of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing defective parts. TuffStuff may be located at TuffStuff Inc. in Chino, California, which may be contacted for further details.  
TuffStuff Fitness International is not responsible for installation of equipment or replacement parts. For more information and more complete details, please contact TuffStuff Fitness International at Chino, CA or a dealer near you.  
TuffStuff Fitness International  
Chino, CA 91710, USA  
www.tuffstufffitness.com

TUFFSTUFF FITNESS INTERNATIONAL, INC.  
1-888-884-8275  
www.tuffstufffitness.com  
MODEL \_\_\_\_\_  
SERIAL # \_\_\_\_\_

# Carefully read ALL Danger, Warning & Caution labels posted on the machine

**WARNING**  
**BAR CATCH ADJUSTMENT**  
PULL TO RELEASE  
Knob  
35  
Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged. BNH2911

**IMPORTANT**  
For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BNH2916  
32

**DANGER**  
**SAFETY STOPS** must be adjusted to the same height on both sides and set to your range of motion for lowering. Use spotters/helpers to assist racking the weight. Failure to do so could result in serious injury or death. BNH2904  
29

**ATTENTION USERS!**  
Moving parts – BE AWARE of your body, hands and fingers when making the adjustment. BNH2910  
25

**IMPORTANT**  
For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BNH2916  
32

**CAUTION**  
**CHECK** Pull-pin is fully engaged in the hole before use. BNH2912  
27

**DANGER**  
**TIGHTEN** this retaining nut before use. BNH2916  
28

**INSPECTIONS**

Recommended Inspection	Frequency			
	DAILY	WEEKLY	MONTHLY	YEARLY
<b>INSPECT:</b> Lifting cables, snap hooks, carabiners, connectors, selector pins, and webhooks.	X			
<b>CLEAN:</b> Lifting bar with hand/wheel. *Do not use WD-40.	X			
<b>INSPECT:</b> Cables, D-Rings and tension adjust if needed.	X			
<b>INSPECT:</b> All locks.	X			
<b>INSPECT:</b> All nuts and bolts (tighten if needed).	X			
<b>INSPECT:</b> Accessory bars, handles, rubber grips.	X			
<b>INSPECT:</b> All padded surfaces.	X			
<b>CLEAN &amp; LUBRICATE:</b> Clean guide rods with Super Lube® Spray Lubricant and lubricate with Super Lube® Grease.	X			
<b>LUBRICATE:</b> Roll, idler, or idler guide mechanism, bushings and base bearings.	X			
<b>CLEAN &amp; WAX:</b> All padded surfaces.	X			
<b>REPLACE:</b> Cables & connecting parts.				X

**WARNING**  
Anchor bolt here to fasten the machine to the floor. BNH3089  
24

**SCHEDULE Replacement Parts**

Recommended TuffStuff Parts (replace or as needed)	REPLACE	WASH	WAX	LUBRICATE
Laboratory	X			
Exam Pads	X			
Cables	X			
Rubber Grips	X			
Roller Handles	X			
Pull-Pins	X			
Plastic Guides	X			
Weight Selector Pin	X			
Abdominal Strap	X			
ADJ. Release Handle	X			
Black Castor Wheels	X			
Swivel Castor	X			
Lubric (as needed)	X			

**WARNING**  
Use only TuffStuff replacement parts when servicing. Failure to do so will void warranty or voided and could result in personal injury.  
TuffStuff Fitness International  
13871 Northern Avenue  
Chico, CA 95710  
800.431.155

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## WARRANTY

### LIGHT COMMERCIAL

**TEN (10) YEARS:**

- Frames, welds, cams and weight plates

**FIVE (5) YEARS:**

- Pivot bearings, pulleys, bushings, gas shocks and guide rods

**ONE (1) YEAR:**

- Belts, linear bearings and pull-pin components

**ALL OTHER PARTS** not mentioned, one year from the date of delivery to the original purchaser.

**SIX (6) MONTHS:**

- Upholstery, cables, finish and rubber grips

**Light Commercial Use:**  
Light Commercial warranty applies only to facilities like hotels, apartment complexes, personal training studios, fire & police stations, etc. where the equipment would be used by no more than 30 people per day.  
Refer to the Owner's Manual for details, assembly & maintenance requirements, review and understand all danger, warning and caution labels.

All warranty periods begin to run from the date of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in Chino, California, without charge to the Purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs to and from TuffStuff's facility in Chino. For a detailed copy of the warranty, please contact:

**TuffStuff Fitness International**  
Chino, CA 91710, USA  
[www.tuffstufffitness.com](http://www.tuffstufffitness.com)  
BNH3136

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## SCHEDULE

### Replacement Parts

Recommended TuffStuff Parts (replace or as needed)	9-MONTH	12-MONTH	15-MONTH	18-MONTH
Upholstery	X			
Foam Rolls	X			
Cables		X		
Rubber Grips		X		
Nylon Handles			X	
Pull-Pins			X	
Plastic Guides			X	
Weight Selector Pin			X	
Abdominal Strap			X	
Adj. Release Handle				X
Black Caster Wheels				X
Buckle Seat/Belt				X
Labels (as needed)				

Use only TuffStuff replacement parts when servicing. Failure to do so will void warranty on product and could result in personal injury.

**TuffStuff Fitness International**  
13971 Norton Avenue  
Chino, CA 91710  
BNH3135

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## INSPECTIONS

Recommended Inspection	DAILY	WEEKLY	MONTHLY	6-MONTH	YEARLY
<b>INSPECT:</b> Replace all parts at first signs of wear or damage. Links, pull-pins, snap locks, swivels, connectors, selector pin, and welded-joints.		X			
<b>CLEAN:</b> Upholstery with lanolin-base cleaner. Do not use Windex.	X				
<b>INSPECT:</b> Cables, Belts and tension (adjust if needed).		X			
<b>INSPECT:</b> All labels		X			
<b>INSPECT:</b> All nuts and bolts (tighten if needed).		X			
<b>INSPECT:</b> Accessory bars, handles, rubber grips.		X			
<b>INSPECT:</b> All anti-skid surfaces.		X			
<b>CLEAN &amp; LUBRICATE:</b> Clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease.			X		
<b>LUBRICATE:</b> Seat sleeves, pull-pin sliding mechanism, bushings and linear bearings.			X		
<b>CLEAN &amp; WAX:</b> All powder-coat finishes.				X	
<b>REPLACE:</b> Cables & connecting parts.					X

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death.

**TuffStuff Fitness International**  
Chino, CA 91710, USA  
[www.tuffstufffitness.com](http://www.tuffstufffitness.com)  
BNH3137

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## ! WARNING

**Serious injury or death can occur if these rules and precautions are not observed:**

1. **Read and Understand** Owner's Manual and all DANGER, WARNING and CAUTION labels before using this equipment. If you still need help, seek assistance from floor personnel.
2. Obtain a **medical exam** before beginning any exercise program.
3. **Stop exercising** if you feel faint or dizzy. Consult a physician if you are experiencing pain.
4. **Inspect equipment** prior to use for wear and tear, loose fittings, worn or frayed cables/belts and frame welds. Do not use if it appears damaged or inoperable.
5. **Do not attempt to fix** or free any jammed parts by yourself. Seek assistance from floor personnel.
6. **Use this equipment only for the intended use** and for exercise(s) shown in the exercise label.
7. Keep body, clothing and hair **clear from all moving parts**.
8. **Children must not be allowed** near this machine. Teenager must be supervised.
9. **Make sure the selector pin** is completely inserted. Use only the selector pin provided by the manufacturer. If difficulty inserting the pin, seek assistance from floor personnel.
10. **Never pin the weights in an elevated position.** Do not use the machine if found in this condition. Inform floor personnel immediately.
11. **Do not modify selectorized weight stack** with any add-on incremental weights or dumbbells, except those with standard factory installed.
12. **Do not remove labels** affixed to the machine. Replace if damaged.

**TuffStuff Fitness International**  
Chino, CA 91710, USA  
BNH3134

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## ! CAUTION

### CHECK

**Pull-pin is fully engaged in the hole before use.**

BNH2912

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## ! DANGER

**SAFETY STOPS must be adjusted to the same height on both sides and set to your range of motion for lowering.**

Use spotters/helpers to assist racking the weight. Failure to do so could result in serious injury or death.

BNH2904

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## ! DANGER

**Use this equipment ONLY for its intended purpose.**

If you are unfamiliar with the equipment or procedure, refer to your Owner's Manual or call TuffStuff at 888-884-8275.

Failure to comply could result in serious injury or death.

BNH2903

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## ! DANGER



**TIGHTEN this retaining nut before use.**

BNH3146

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## ! WARNING

### ATTENTION USERS!

**Moving parts – BE AWARE of your body, hands and fingers when making the adjustment.**

BNH2910

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## IMPORTANT

For smooth performance, lubricate all gliding surfaces with silicone spray lubricant.

BNH2916

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## ! WARNING

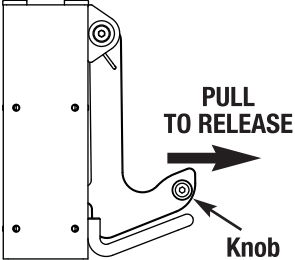
**Anchor bolt here to fasten the machine to the floor.**

BNH3089

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**! WARNING**

**BAR CATCH ADJUSTMENT**



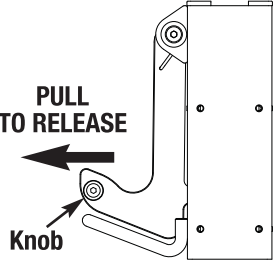
Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged.

BNH3143

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**! WARNING**

**BAR CATCH ADJUSTMENT**



Grasp the knob firmly, lift up slightly and pull to release. Slide to your desired position before releasing knob. Make sure bar catch is securely engaged.

BNH3144

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TUFFSTUFF FITNESS INTERNATIONAL, INC.



1-888-884-8275  
www.tuffstufffitness.com

MODEL \_\_\_\_\_  
SERIAL # \_\_\_\_\_

BNH3147

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**BE ALERT!**

**THE FITNESS EQUIPMENT IN THIS FACILITY PRESENTS HAZARDS WHICH, IF NOT AVOIDED, COULD CAUSE SERIOUS INJURY OR DEATH.**

Prior to using the equipment, READ the warning labels and instruction placards affixed to each machine.

If you are unsure on how to use a machine, seek the assistance of our floor personnel. We will be happy to instruct you on how to use the equipment properly.

Immediately report any piece of equipment that is not functioning properly to our floor personnel so that it may be evaluated and service promptly.

DO NOT ATTEMPT to use or fix any piece of equipment that is not functioning properly.

ASTM F1749-96 TUFFSTUFF FITNESS INTERNATIONAL, CHINO, CA 91710  
BNH3139

It is extremely important that the **Facility Sign** shown to the left be installed in plain view of the unit.

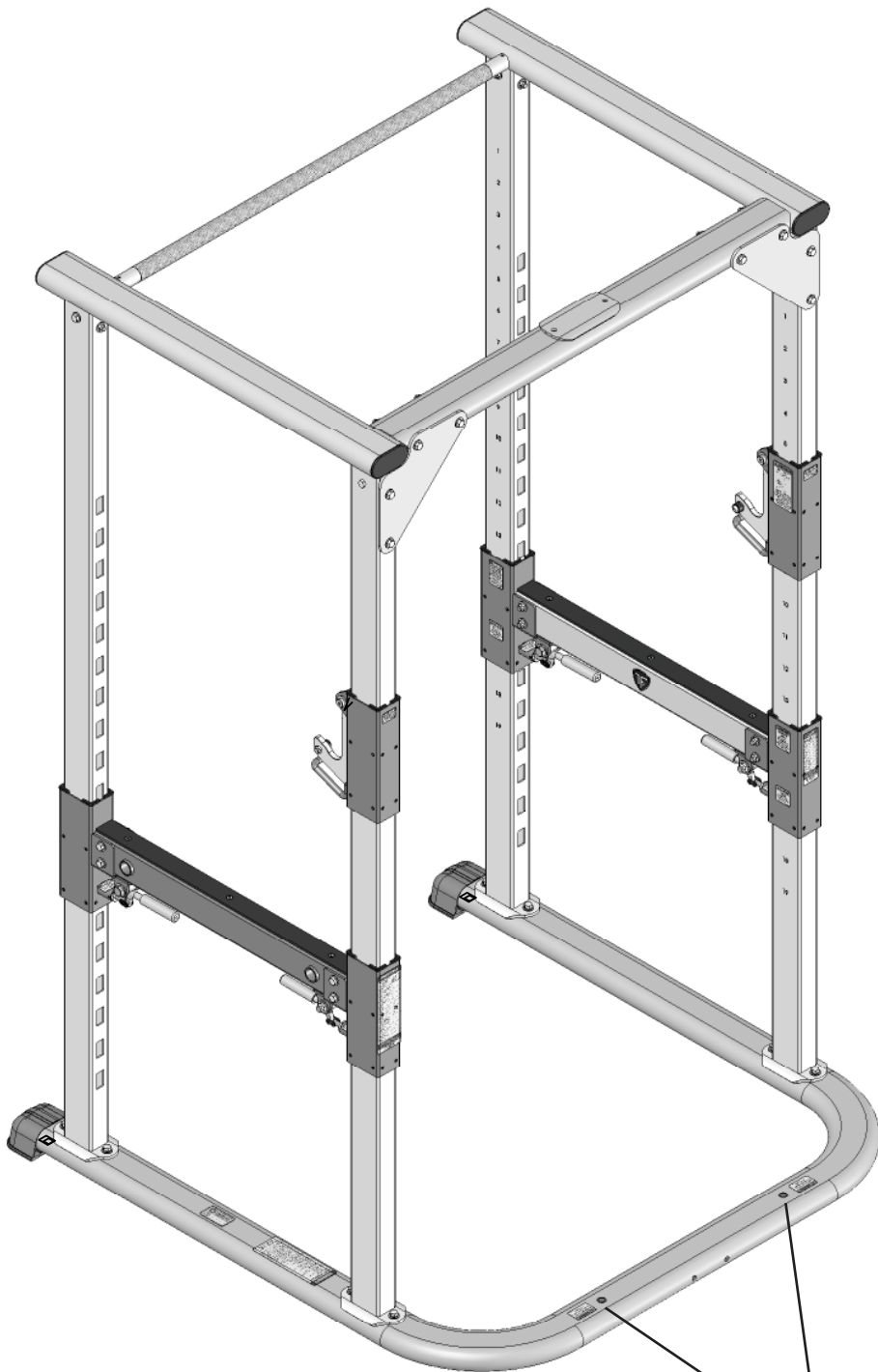
You should have received it along with this Owner's Manual. If you did not receive this Facility Sign with your order, you can obtain one at no cost to you from TuffStuff Fitness by contacting our service department at:

1 (888) 884-8275  
service@tuffstuff.net  
service1@tuffstuff.net

# Anchoring Unit



Holes on base frame are provided for anchoring the unit to the floor.  
(See anchoring hole locations below)



ANCHORING HOLES

**⚠ WARNING**  
Anchor bolt here to  
fasten the machine  
to the floor.  
BNH3089



# Important Safety Instructions



*It is the responsibility of the facility owner and/or owner of the equipment to review the Owner's Manual with their facility personnel and understand all Danger, Warning and Caution labels affixed on the machine. It is the responsibility of the floor personnel to instruct users on proper operation of the equipment and review all danger, warning and caution labels.*

## **⚠ WARNING** SERIOUS INJURY OR DEATH CAN OCCUR IF THESE SAFETY PRECAUTIONS ARE NOT OBSERVED:

1. Obtain a medical exam before beginning any exercise program.
2. Read and understand Owner's Manual and all **Danger, Warning and Caution** labels before using this equipment. If you still need help, seek assistance from floor personnel.
3. **Inspect the equipment** before each use for wear and tear, loose fittings, worn or frayed cables and frame welds. **DO NOT USE** if it appears to be inoperable or damaged.
4. Stop exercising if you feel faint or dizzy. Consult a physician if you are experiencing pain.
5. **Use this equipment only for the intended use.**
6. Keep body, clothing and hair clear from all moving parts. Do not attempt to free any jammed parts by yourself.
7. Always warm-up before and cool-down after weight training. Warm-up for 10-15 minutes with stretching and cardiovascular exercises. Cool-down should include light stretching exercises for 5-15 minutes.
8. Never hold your breath – will limit the flow of oxygen to your brain and may cause dizziness. The most often used breathing pattern is inhaling during least resistance and exhaling during maximum resistance.
9. Do not use accessories or accessory attachments that are not recommended by TFI.
10. Make sure selector pin is completely inserted. Use only the selector pin provided by the manufacturer.
11. Never pin the weights in an elevated position. Do not use the machine if found in this condition.
5. Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the facility has proper clearance for usage and training.
6. Post and disclose all safety, rules and regulations on a bulletin board easily accessible to users.
7. Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grips.
8. **Do not** lean against or pull on the framework, weight stack or any component at all times.
9. **Children must not** be allowed near the equipment. Teenager must be supervised.
10. Replace immediately all parts at first sign of wear or damage. If unable to replace worn or damaged components/parts, remove machine from service until the repair is made.
11. Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death to the users.
12. **Do not remove** any decals affixed to the machine. Replace if damaged.
13. **Do not alter or modify** the original manufacturer's weight stack with any add-on incremental weights, weight plates or dumbbells except those with standard factory installed option.
14. Maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. **NOTICE:** It is the sole responsibility of the owner or facility operator to ensure that regular maintenance is performed.

## Facility Safety Guidelines and Practices

1. Read and understand the Owner's Manual before assembling, servicing or using the equipment.
2. Equipment to be installed by TFI Authorized Dealer or Professional Service Company approved by TFI.
3. Make sure each machine is set up and operated on a solid level surface. Do not install equipment on an uneven surface.
4. **Anchoring of equipment must be completed** at time of installation and inspected prior to use. Failure to anchor the machine to the floor could cause the machine to tip or fall over due to incorrect usage and misuse, and could result in serious injury or death.



**DANGER:** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



**WARNING:** indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



**CAUTION:** indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

# Registration, Service & Assembly



Thank you for purchasing the CPR-265 Power Cage. This machine is part of the TuffStuff line of quality strength training equipment. To maximize your use of the equipment, please study the Owner's Manual thoroughly.

## Registration

To avoid unnecessary delays on warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to register online at <http://www.tuffstufffitness.com> or mail to address shown below within 10 days of purchase.

## Obtaining Service

Please use this Owner's Manual as your guide to all parts included in your shipment. When ordering parts, you must specify the part number and description from this owner's manual. **Use only genuine TuffStuff replacement parts when servicing the equipment.** Failure to do so will void warranty and could result in serious injury or death.

For information about product operation or service:

Phone: 909-629-1600 Toll Free 888-884-8275  
Fax: 909-629-4967  
E-mail: [service@tuffstuff.net](mailto:service@tuffstuff.net) or [service1@tuffstuff.net](mailto:service1@tuffstuff.net)  
Hours: M-F 8:00 – 4:30 PST  
Or write to: TuffStuff Fitness International Inc.  
Customer Service  
13971 Norton Avenue, Chino, CA 91710

**Retain this Owner's Manual for future reference when ordering service or parts. To assist you better, please be prepared to provide the following information:**

1. Model Number
2. Place of Purchase
3. Serial Number
4. Part # and Description

## Required Tools

The basic tools that you will need to assemble the CPR-265 but are not limited to:

- 9/16", 3/4", 1/2" combination wrenches
- Adjustable wrench
- Ratchet wrench with 9/16", 3/4", 1/2" sockets
- External retaining ring pliers
- Rubber mallet, measuring tape & utility knife
- Super Lube® spray lubricant and grease
- Windex or household glass cleaner

## Assembly Requirements

Follow these installation requirements when assembling the CPR-265. Use the overhead view on the Content Page to layout your floor plan before assembling.

Set up the CPR-265 on a clean, solid, flat surface. A smooth, flat surface under the machine helps keep it level.

Allow ample space around the machine for safe unrestricted use and easier access.

Insert all bolts in the same direction. For aesthetic appearance, insert all bolts in the same direction unless specified (in text or illustration) to do otherwise.

Leave room for adjustments. Do not fully tighten fasteners until instructed in the assembly steps to do so (to prevent any difficulty with alignment of parts during the assembly process). When not instructed, tighten fasteners such as bolts, nuts and screws so the unit is stable, but leave room for adjustments.

## Assembly Tips

Read all "Notes" on each page before beginning each step.

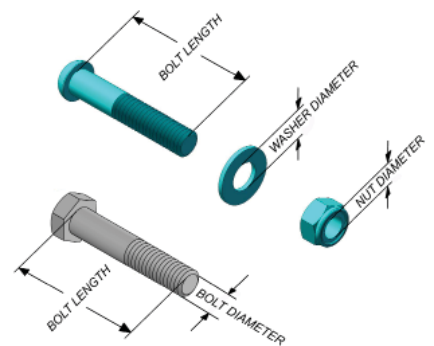
While you may be able to assemble the CPR-265 using the illustrations only, IMPORTANT safety notes and other tips are included in the text.

Some pieces may have extra holes that you will not use. Use only those holes indicated in the instructions and illustration.

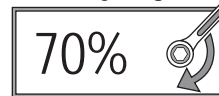
**NOTE:** With so many assembled parts, proper alignment and adjustment is critical. While tightening the nuts and bolts, be sure to leave room for final adjustments.

**CAUTION:** Obtain assistance from TFI if you have difficulty assembling the CPR-265. Please do not attempt to complete the assembly as this could result in equipment failure and serious injuries to the users.

## Symbols & Description



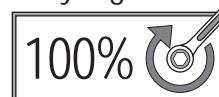
Loosely Tighten



**Loosely Tighten**

Loosely tighten all hardware in this step. DO NOT Fully Tighten. Some component(s) may need pre-assembly and or alignment during the assembly process.

Fully Tighten



**Fully Tighten**

Wrench tighten all hardware in this step.



# Inspection/Maintenance

Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grip. TFI recommends you maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. Extra copies can be downloaded from our website [www.tuffstufffitness.com](http://www.tuffstufffitness.com)

<b>INSPECTIONS</b>					
Recommended Inspection	DAILY	WEEKLY	MONTHLY	6-MONTH	YEARLY
	Replace all parts at first signs of wear or damage.				
<b>INSPECT:</b> Links, pull-pins, snap locks, swivels, connectors, selector pin, and welded-joints.	X				
<b>CLEAN:</b> Upholstery with lanolin-base cleaner. Do not use Windex.	X				
<b>INSPECT:</b> Cables, Belts and tension (adjust if needed).	X				
<b>INSPECT:</b> All labels		X			
<b>INSPECT:</b> All nuts and bolts (tighten if needed).		X			
<b>INSPECT:</b> Accessory bars, handles, rubber grips.		X			
<b>INSPECT:</b> All anti-skid surfaces.		X			
<b>CLEAN &amp; LUBRICATE:</b> Clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease.			X		
<b>LUBRICATE:</b> Seat sleeves, pull-pin sliding mechanism, bushings and linear bearings.			X		
<b>CLEAN &amp; WAX:</b> All powder-coat finishes.				X	
<b>REPLACE:</b> Cables & connecting parts.					X
Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death.					
TuffStuff Fitness International Chino, CA 91710, USA <a href="http://www.tuffstufffitness.com">www.tuffstufffitness.com</a> BNH3137					

INSPECTION / MAINTENANCE RECORDS			
DATE	REPLACEMENT	REPAIRS	INSPECTED BY
WARRANTY REPAIRS			
DATE	REPLACEMENT	REPAIRS	INSPECTED BY

# Step 1



## Step 1 Assembly List

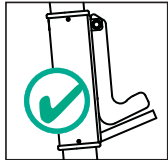
Item #	Description	Qty.
2	REAR UPRIGHT RT	1
3	REAR UPRIGHT LT	1
4	FRONT UPRIGHT RT	1
5	FRONT UPRIGHT LT	1
*9	CARRIAGE CONNECTOR FRONT RT	1
*10	BAR HOLDER RT	1
*60	BAR HOLDER LT	1
*61	CARRIAGE CONNECTOR FRONT LT	1
*62	CARRIAGE CONNECTOR REAR RT	1
*63	CARRIAGE CONNECTOR REAR LT	1

### NOTE:

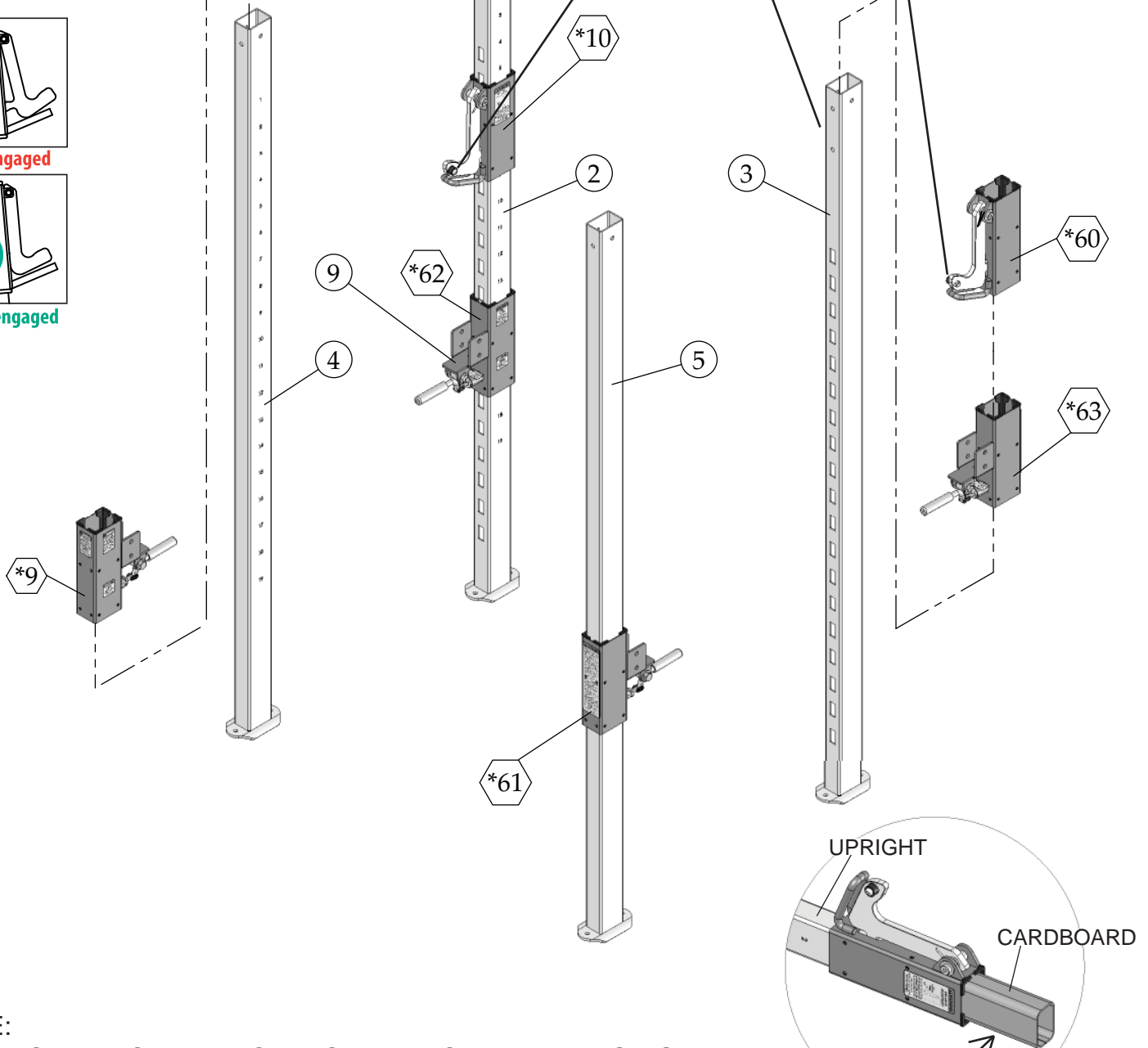
1. IT IS STRONGLY RECOMMENDED THAT TWO PEOPLE PARTICIPATE IN THE ASSEMBLY OF THIS UNIT.
2. PLASTIC KNOBS ON BAR HOLDERS AND REFERENCE NUMBERS ON UPRIGHTS MUST BE FACING INSIDE.



NOT engaged



FULLY engaged



### NOTE:

1. DO NOT REMOVE THE CARBOARD FROM THE ITEMS LISTED ABOVE AS IT IS USED TO ASSIST IN THIS STEP. SLIDE ITEMS OVER THE UPRIGHTS TO PUSH THE CARBOARD OUT AS SHOWN.

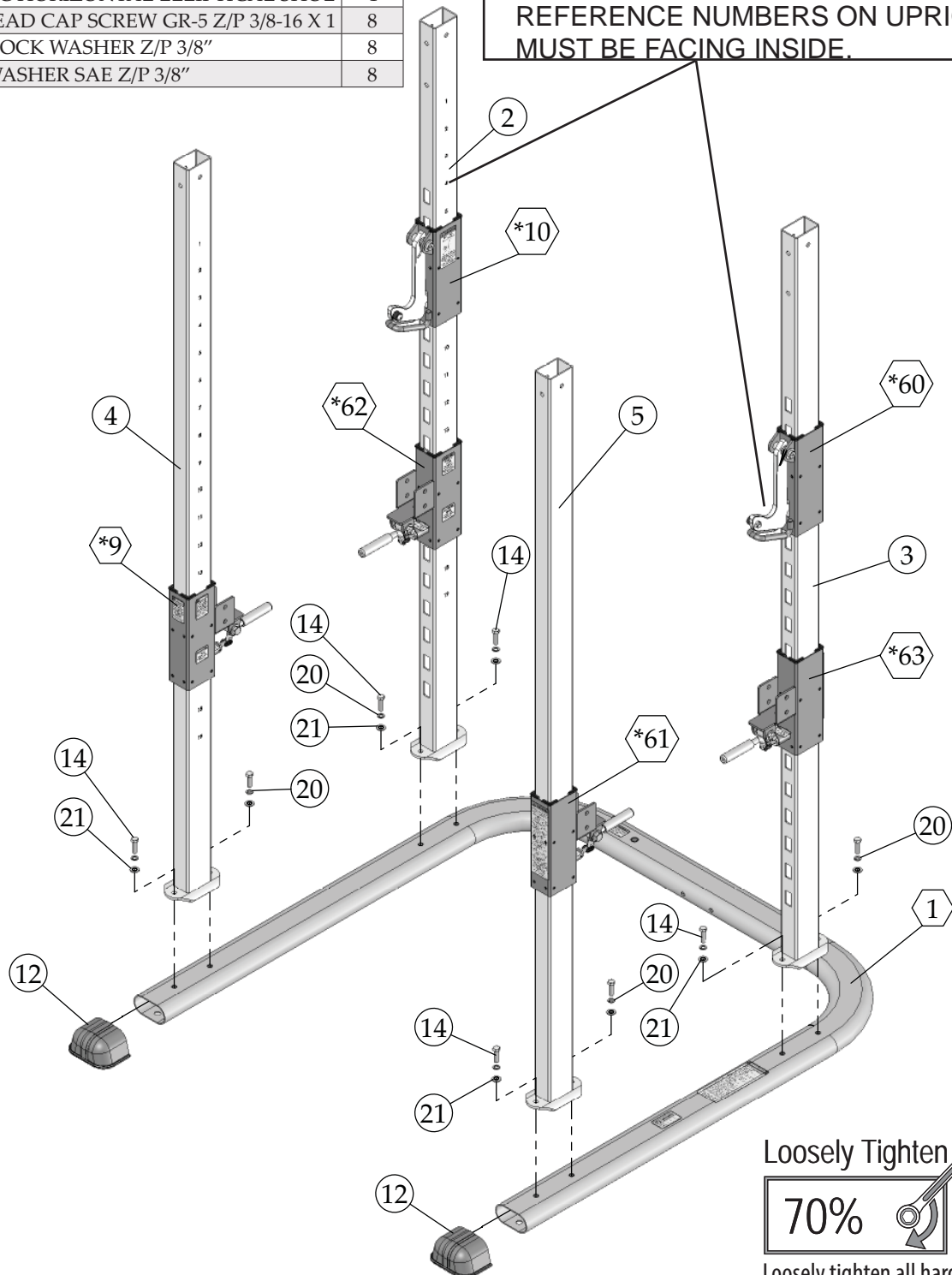
# Step 2



## Step 2 Assembly List

Item #	Description	Qty.
*1	BOTTOM FRAME	1
2	REAR UPRIGHT RT	1
3	REAR UPRIGHT LT	1
4	FRONT UPRIGHT RT	1
5	FRONT UPRIGHT LT	1
12	PLASTIC HORIZONTAL ELLIPTICAL SHOE	4
14	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1	8
20	SPLIT LOCK WASHER Z/P 3/8"	8
21	FLAT WASHER SAE Z/P 3/8"	8

**NOTE:**  
1. PLASTIC KNOBS ON BAR HOLDERS AND REFERENCE NUMBERS ON UPRIGHTS MUST BE FACING INSIDE.



Loosely Tighten

70%

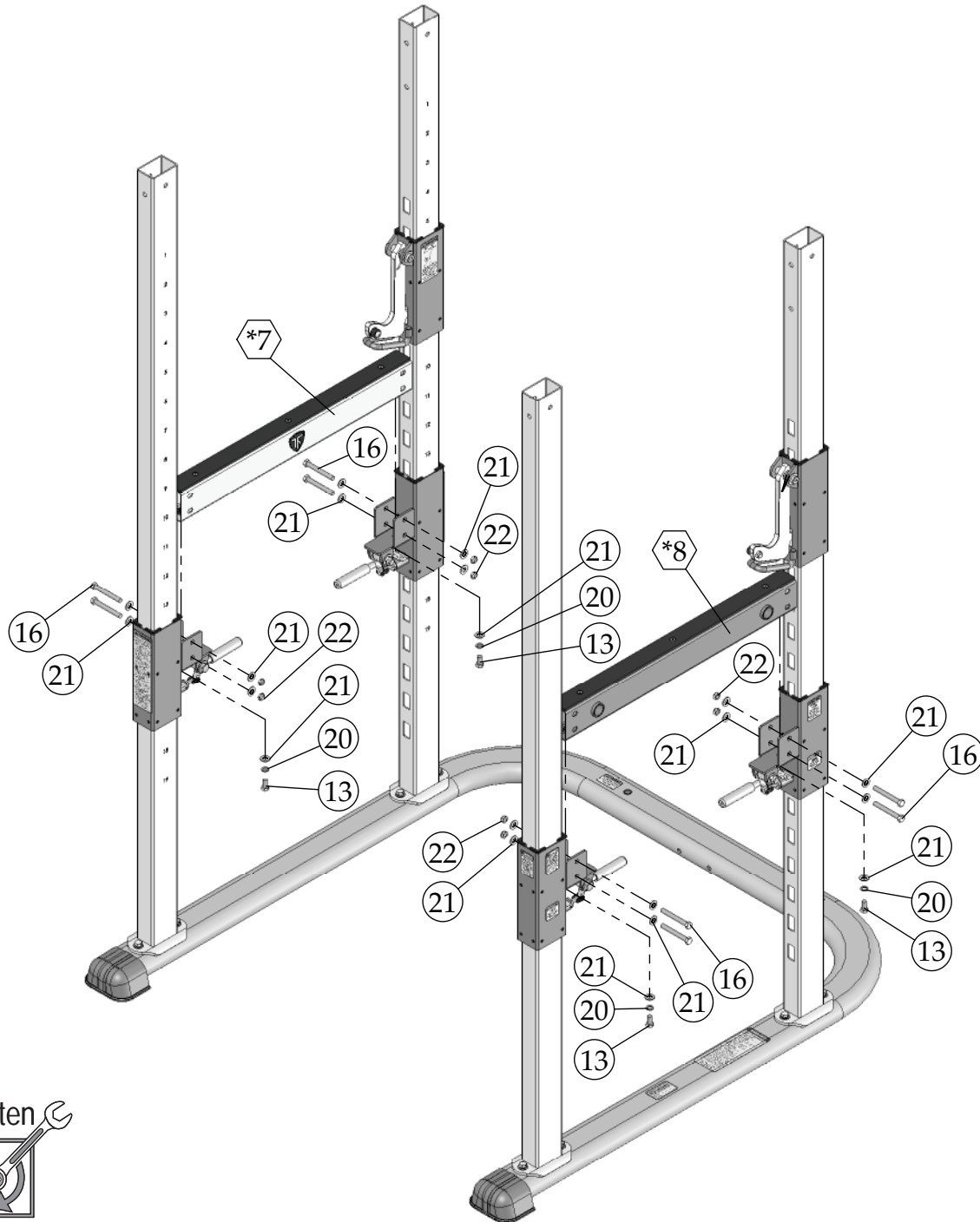
Loosely tighten all hardware in this step. DO NOT Fully Tighten. Some component(s) may need pre-assembly and or alignment during the assembly process.

# Step 3

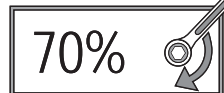


## Step 3 Assembly List

Item #	Description	Qty.
*7	CARRIAGE CONNECTOR TUBE	1
*8	CARRIAGE CONNECTOR TUBE W/HOLES	1
13	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3/4	4
16	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3	8
20	SPLIT LOCK WASHER B-Z/P 3/8"	4
21	FLAT WASHER SAE Z/P 3/8"	20
22	NYLON INSERT JAM LOCK NUT Z/P 3/8-16	8



Loosely Tighten 



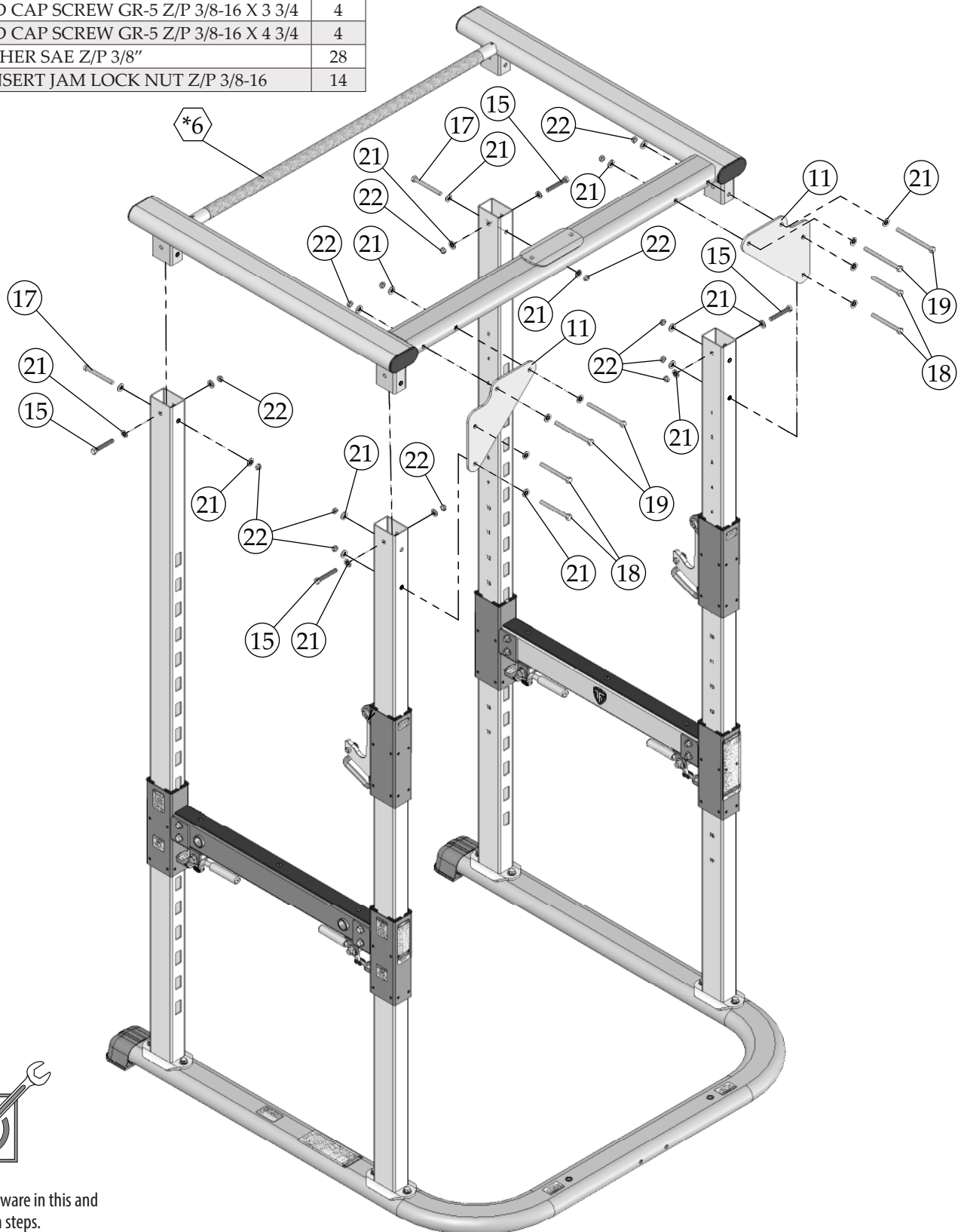
Loosely tighten all hardware in this step.  
DO NOT Fully Tighten. Some component(s)  
may need pre-assembly and or alignment  
during the assembly process.

# Step 4



## Step 4 Assembly List

Item #	Description	Qty.
*6	TOP FRAME	1
11	REINFORCEMENT CORNER PLATE	2
15	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 1/2	4
17	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3 1/2	2
18	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3 3/4	4
19	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 4 3/4	4
21	FLAT WASHER SAE Z/P 3/8"	28
22	NYLON INSERT JAM LOCK NUT Z/P 3/8-16	14



Fully Tighten



**Fully Tighten**

Wrench tighten all hardware in this and previous loosely tighten steps.

# Parts List



COLOR CHART  
 GRAY= SUB-ASSEMBLY PARTS  
 BLACK= HARDWARE

CPR-265 REV0

## CPR-265 Parts List

Item No.	Description	Rev.	Part No.	Qty.	Item No.	Description	Rev.	Part No.	Qty.
1	BOTTOM FRAME	0	UP8273	1	31	LABEL-DANGER USE THIS EQUIPMENT ONLY...		BNH2903	1
2	REAR UPRIGHT RT	0	UP8274	1	32	LABEL-IMPORTANT FOR SMOOTH PERFORMANCE...		BNH2916	2
3	REAR UPRIGHT LT	0	UP8275	1	33	LABEL-INSPECTIONS RECOMMENDED INSPECTION...		BNH3137	1
4	FRONT UPRIGHT RT	0	UP8276	1	34	LABEL-SCHEDULE REPLACEMENT PARTS...		BNH3135	1
5	FRONT UPRIGHT LT	0	UP8277	1	35	LABEL-WARNING BAR CATCH LT, 2 X 4 LT		BNH3143	1
6	TOP FRAME	0	UP8278	1	36	LABEL-WARNING BAR CATCH RT, 2 X 4 RT		BNH3144	1
7	CARRIAGE CONNECTOR TUBE	0	UP8279	1	37	LABEL-WARNING, SERIOUS INJURY OR DEATH		BNH3134	1
8	CARRIAGE CONNECTOR TUBE W/HOLES	0	UP8280	1	38	LABEL-WARRANTY LIGHT COMMERCIAL		BNH3136	1
9	CARRIAGE CONNECTOR	0	UP8281	4	39	TFI EMBLEM 1.88 HIGH X 1.98 WIDE BLUE AND CHROME		BNH4304	2
10	BAR HOLDER	0	UP8188	2	40	CHROME LEVER HANDLE	0	UP3930	4
11	REINFORCEMENT CORNER PLATE	0	UP8283	2	41	SWING LOCK J-HOOK	0	UP8038	2
12	PLASTIC HORIZONTAL ELLIPTICAL SHOE W/LOCK		BNH3236	2	42	BUTTON HEAD SOCKET CAP SCREW GR-8 B-Z/P 3/8-16 X 1 1/4		BNH2521	2
13	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3/4		BNH2036	4	43	FLAT HEAD SOCKET CAP SCREW Z/P M6-1.0 X 15		BNH3280	6
14	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1		BNH2037	8	44	FLAT WASHER SAE Z/P 1/2"		BNH2031	12
15	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 1/2		BNH2044	4	45	NYLON SNAP-IN FINISHING PLUG 9/16" (85985K17) 100 PK		BNH1859	2
16	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3		BNH2046	8	46	NYLON SPACER 10.5MM ID X 20MM OD X 10MM		BNH4285	2
17	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3 1/2		BNH2107	2	47	PLASTIC CORNER TUBE GLIDE 7/8 X 10 1/8		BNH2847	24
18	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3 3/4		BNH4282	4	48	PLASTIC STRIP 5 MM X 44MM X 695 MM		BNH3281	2
19	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 4 3/4		BNH2063	4	49	PUSH PULL PIN 1/2 X 2 3/4 DRILLED ASSY		BNH1151	4
20	SPLIT LOCK WASHER Z/P 3/8"		BNH2032	12	50	SHOULDER BOLT ALLOY 1/2 X 55MM		BNH4284	2
21	FLAT WASHER SAE Z/P 3/8"		BNH2030	60	51	SINGLE STRAND CONNECTING LINK #40		BNH0066	4
22	NYLON INSERT JAM LOCK NUT Z/P 3/8-16		BNH2026	26	52	SOCKET SET SCREW B-Z/P 10-32 X 1/8		BNH2518	4
23	FACILITY SIGN BE ALERT! THE FITNESS EQUIPMENT...		BNH3138	1	53	TORSION SPRING 21MM, 3MM WIRE, LCM		BNH4278	2
24	LABEL-WARNING ANCHOR BOLT, 2 X 1 1/4"		BNH3089	2	54	YELLOW GRIP 1/2 X 4 1/2		BNH3282	4
25	LABEL-WARNING ATTENTION USERS!...		BNH2910	2	55	BRONZE BUSHING 1/2 X 5/8 X 1/2 X 7/8 X 1/8		BNH0528	8
26	LABEL-TFI SERIAL NO. 2.5 X 1.5		BNH3147	1	56	PLASTIC INSERT CAP ELLIPTICAL 2 X 4 (50MM X 100MM)		BNH1794	4
27	LABEL-CAUTION CHECK PULL-PIN IS FULLY...		BNH2912	2	57	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 2 1/4		BNH2064	4
28	LABEL-DANGER CHECK RETAINING NUT...		BNH3146	2	58	NYLON INSERT THIN PATTERN LOCK NUT Z/P 1/2-13		BNH2027	4
29	LABEL-DANGER SAFETY STOPS...		BNH2904	2	59	HEX KEY ALLOY 3/32"		BNH0373	1
30	LABEL-DANGER SECURE BAR CATCH (SIZE 4 X 2)		BNH3003	1					

### Pre-Assembled Components

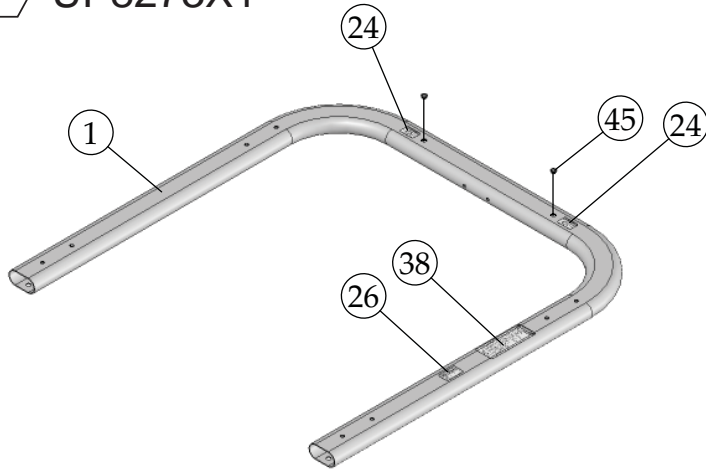
Item No.	Description	Rev.	Part No.	Qty.	Item No.	Description	Rev.	Part No.	Qty.
*1	BOTTOM FRAME	0	UP8273X1	1	*10	BAR HOLDER RT	0	UP8188X1	1
*6	TOP FRAME	0	UP8278X1	1	*60	BAR HOLDER LT	0	UP8188X2	1
*7	CARRIAGE CONNECTOR TUBE	0	UP8279X1	1	*61	CARRIAGE CONNECTOR FRONT LT	0	UP8281X2	1
*8	CARRIAGE CONNECTOR TUBE W/HOLES	0	UP8280X1	1	*62	CARRIAGE CONNECTOR REAR RT	0	UP8281X3	1
*9	CARRIAGE CONNECTOR FRONT RT	0	UP8281X1	1	*63	CARRIAGE CONNECTOR REAR LT	0	UP8281X4	1



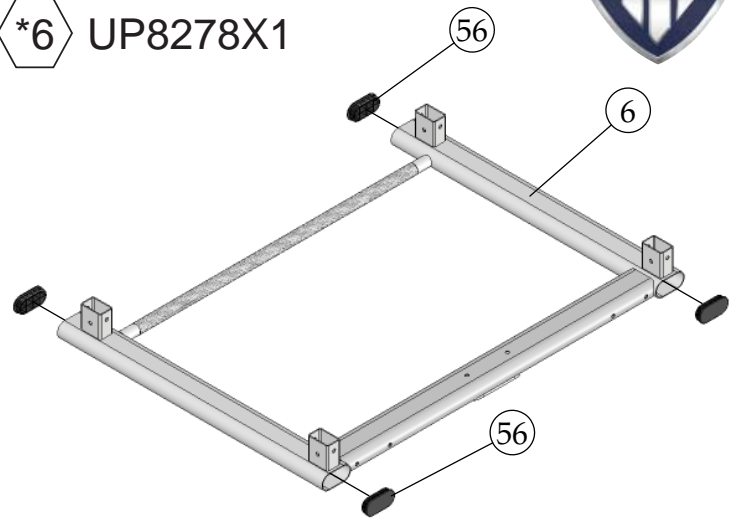
# Pre-Assembled Components



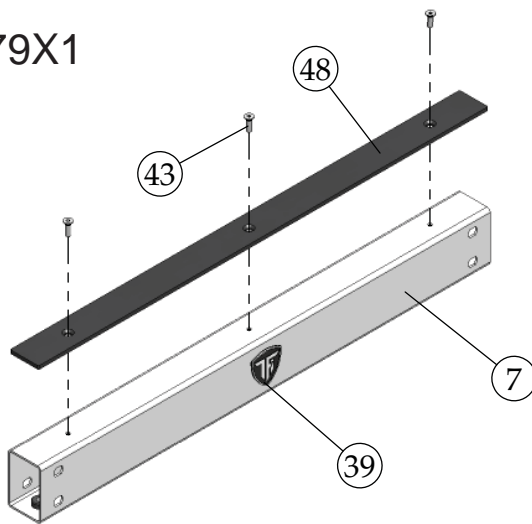
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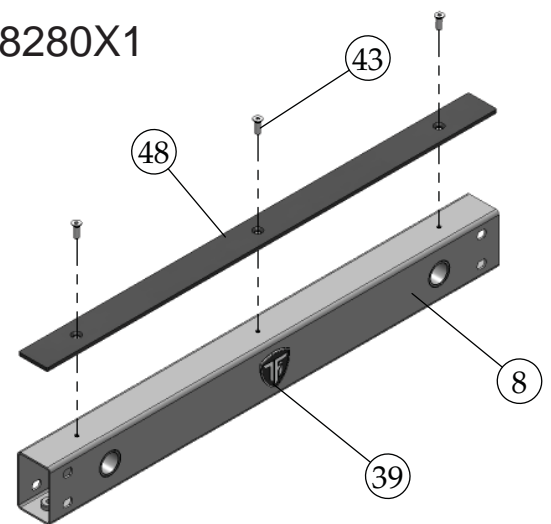
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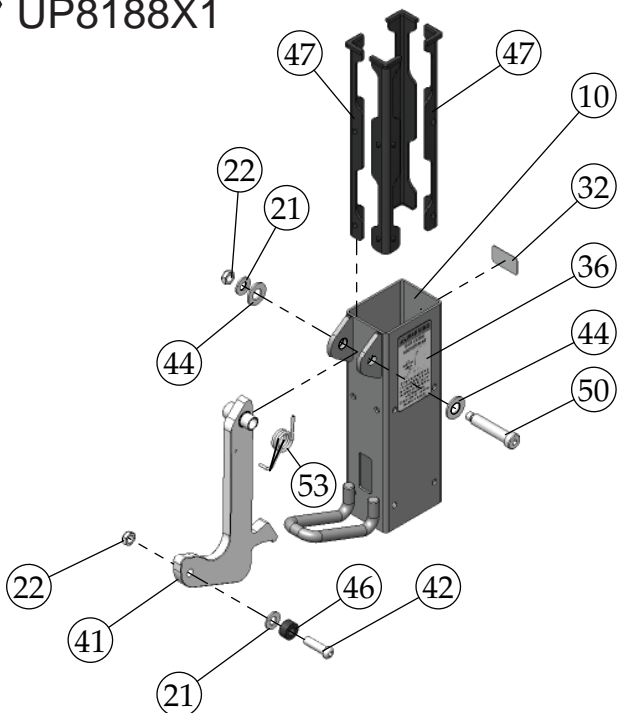
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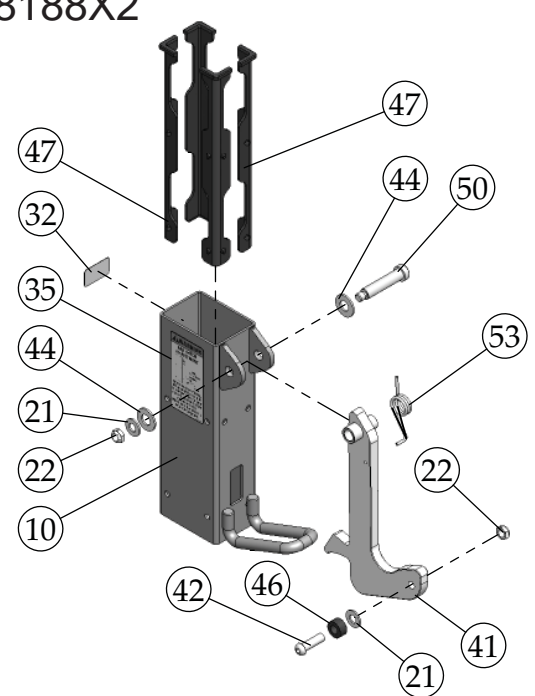
\*8 UP8280X1



\*10 UP8188X1



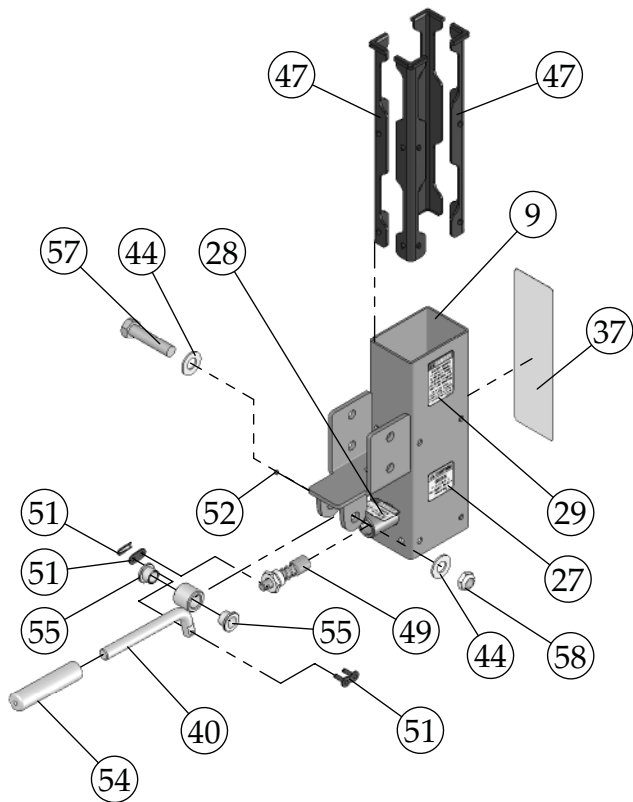
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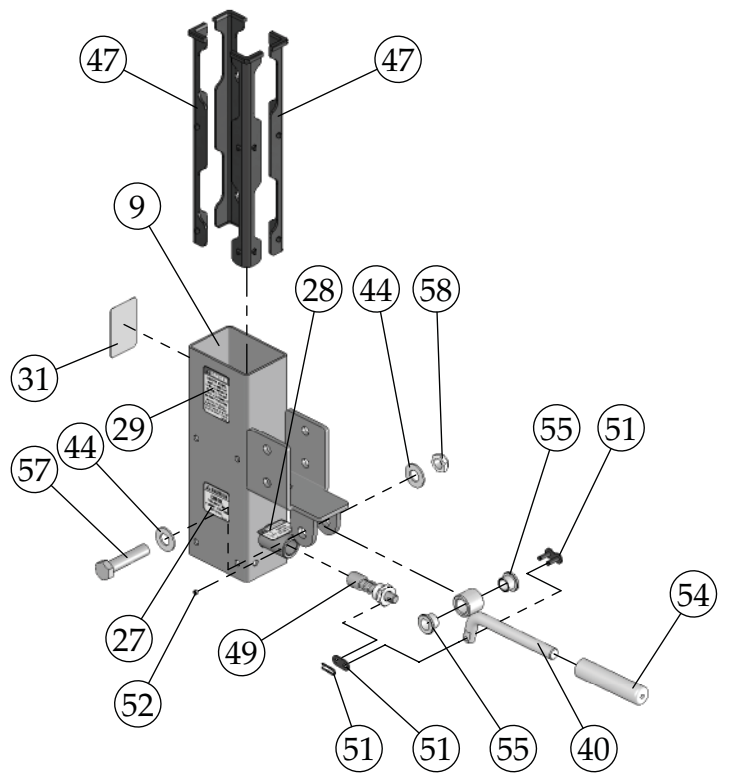
# Pre-Assembled Components



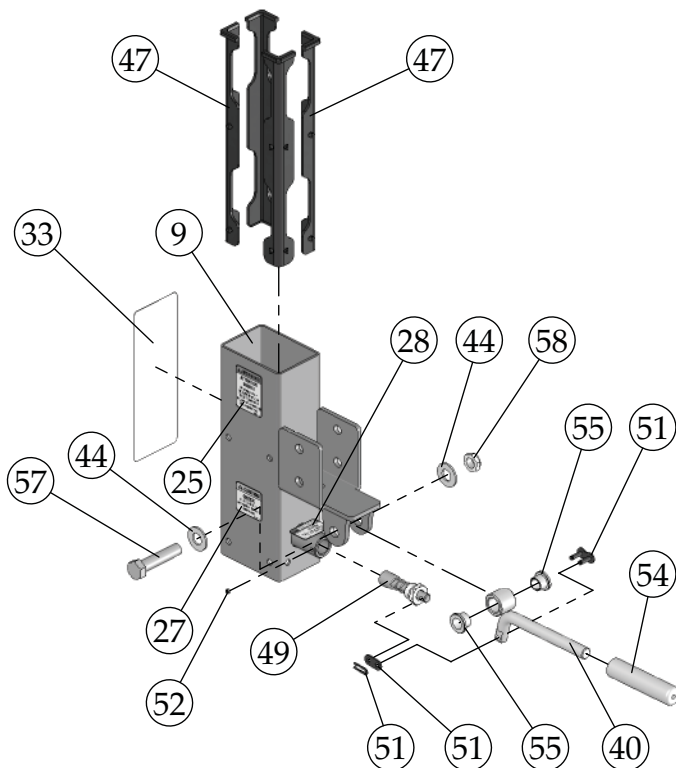
\*9 UP8281X1



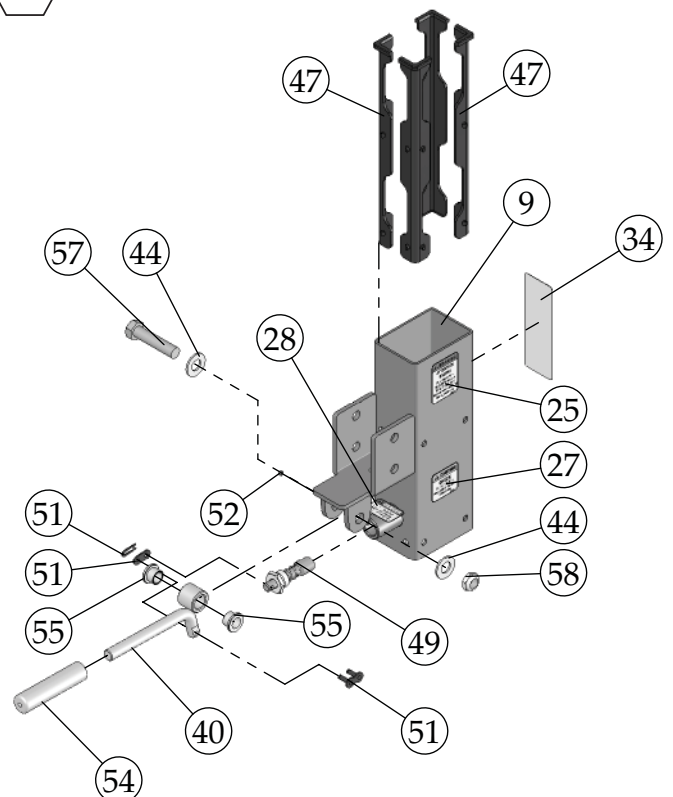
\*61 UP8281X2



\*62 UP8281X3



\*63 UP8281X4







# LIGHT COMMERCIAL WARRANTY

This warranty applies only in the United States to the products manufactured or distributed by TuffStuff Fitness International (TFI) under the TuffStuff brand name. TFI warrants to the original purchaser that TuffStuff equipment will be free from defects in material and workmanship. All warranty periods begin to run from the date of purchase to the original purchaser. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use and maintenance and conformance with any recommendations of TFI. This warranty does not cover products not manufactured by TFI or products which are altered without the express written consent of TFI.

## LIGHT COMMERCIAL WARRANTY:

- TEN (10) Years:** Structural main frames, welds, cams and weight plates.
- FIVE (5) Years:** Pivot bearings, pulleys, bushings, guide rods and gas shocks.
- ONE (1) Year:** Belts, linear bearings and pull-pin components.

All other parts not mentioned elsewhere in the warranty will expire one (1) year from the date of purchase to the original purchaser.

- SIX (6) Months:** Upholstery, cables, finish and rubber grips.

## HOME LIFETIME WARRANTY:

**LIFETIME of the equipment while owned by the original purchaser (applies only to defects from manufacturer only).**

### This warranty does not cover:

1. TuffStuff products sold for and used in a commercial or institutional environment.
2. Any damage, failure or loss caused by accident, misuse, neglect, abuse, improper assembly, improper maintenance, or failure to follow instructions or warnings in the owner's manual and warning labels posted on the machines.
3. Use of the product in a manner for which it was not designed.
4. Original product that is altered, or the use of replacement parts and components of another manufacturer other than TuffStuff.

### Light Commercial Use:

Light Commercial Warranty applies to facilities like hotels, apartment complexes, personal training studios, fire & police stations, etc. where the equipment would be used by no more than 30 people per day.

The obligation of TFI under this warranty is limited to repairing or replacing warranted defective parts as TFI may elect, at TFI's facility in Chino, California, without charge to the purchaser. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TFI's facility in Chino.

**THE FOREGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TFI WITH REGARD TO WARRANTY. NO IMPLIED STATUTORY WARRANTY OR IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT, WARRANTY, NEGLIGENCE OR OTHERWISE, SHALL TFI BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTION EQUIPMENT, DOWNTIME COST, OR CLAIMS OF CUSTOMERS OR PURCHASER FROM SUCH DAMAGE.**

This written warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff Fitness International at 13971 Norton Avenue, Chino, CA 91710, before returning any defective equipment.

This warranty gives you specific legal rights and you may also have other rights, which may vary from state to state.

**SERIAL #**

Write your Serial number here for future reference

\_\_\_\_\_  
Purchase Date



## TuffStuff Fitness International, Inc.

13971 Norton Avenue, Chino, CA 91710, USA Phone: 909-629-1600 Fax: 909-629-4967  
www.tuffstufffitness.com service@tuffstuff.net or service1@tuffstuff.net